

ShreePlas

SUMO SERIES FULLY AUTOMATIC BLOW MOULDING MACHINES



- * HYDRAULIC
- * ACCUMULATOR
- * 15-50 LITRE
- * SINGLE STATION
- * SINGLE HEAD
- * YUKEN
- * FESTO
- * DELTA
- * TOUCH SCREEN
- * HDPE/HM-HDPE



SHREE PLASTIC SERVICES

11-A, IDP, THRISSUR-680 503, KERALA

Contact : 9947792233; umn@shreeplas.com; www.shreeplas.com



SUMO series (Accumulator type)

These accumulator type Blow moulding machines are suitable for medium & large containers upto 250 litre Both single layer & double layer models available with 100 point closed loop Parison Program. These machines are PLC controlled with Touch screen display and AC Drives for smooth production setting. Very compact design with built in Control panel occupies less floor space.

Machine	Unit	15 Litre	25 Litre	50 Litre	120 Litre	250 Litre
Screw	mm	65	70	80	90	100
Mould Width	mm	550	550	650	750	900
Mould Hieght	mm	550	550	650	750	900
Opening Stroke	mm	500	500	700	700	1000
Min/Max Opening	mm	300/800	300/800	300/1000	500/1200	500/1500
Accumulator	kg	1.5	2.0	4.0	6.0	10.0
Main Hyd Motor	Hp	7.5	10	20	25	40
Parison Hyd Motor	Hp	3	3	5	5	10
Extruder Motor	Hp	15	20	30	40	60
Heating	kW	18	20	26	35	50
Total Power	Hp	50	60	90	119	177
Parison Control		100 point	100 point	100 point	100 point	100 point
Output Capacity	kg/hr	50	60	80	100	140
Sample Weight	kg	0.8	1.2	2	3	5
Production	No/hr	40	30	20	20	10
Ave. Cycle Time	sec	90	120	180	180	360

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